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## **Product Specification**

**Product Name: M140NWF5 R3** 

Document Issue Date: 2017/02/09

Note: 1. Please contact InfoVision Company. before designing your product based on this product.

2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by IVO for any intellectual property claims or other problems that may result from application based on the module described herein.

FQ-7-30-0-009-03D



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				1
			2	



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### 1.0 General Descriptions

#### 1.1 Introduction

The M140NWF5 R3 is a Color Active Matrix Liquid Crystal Display with a back light system. The matrix uses a-Si Thin Film Transistor as a switching device. This TFT LCD has a 14.0 inch diagonally measured active display area with FHD resolution (1,920 horizontal by 1,080 vertical pixels array).

#### 1.2 Features

- Supported FHD Resolution
- eDP Interface
- Wide View Angle
- Compatible with RoHS Standard

### 1.3 Product Summary

Items	Specifications	Unit
Screen Diagonal	14.0	inch
Active Area (H x V)	309.31 x 173.99	mm
Number of Pixels (H x V)	1,920 x 1,080	-
Pixel Pitch (H x V)	0.1611 x 0.1611	mm
Pixel Arrangement	R.G.B. Vertical Stripe	-
Display Mode	Normally Black	-
White Luminance	(250)(Typ.)	cd /m <sup>2</sup>
Contrast Ratio	(1200)(Typ.)	-
Response Time	(30) (Typ.)	ms
Input Voltage	3.3 (Typ.)	V
Power Consumption	(3.09) (Max.)	W
Weight	(285) (Max.)	g
Outline Dimension (H x V x D)	(315.81)(Typ)x(197.869)(Typ)x(3.00)(Max)	mm
Electrical Interface (Logic)	eDP	-
Support Color	16.7M	-
NTSC	(45) (Typ.)	%
Viewing Direction	All	-
Surface Treatment	Anti-Glare	-

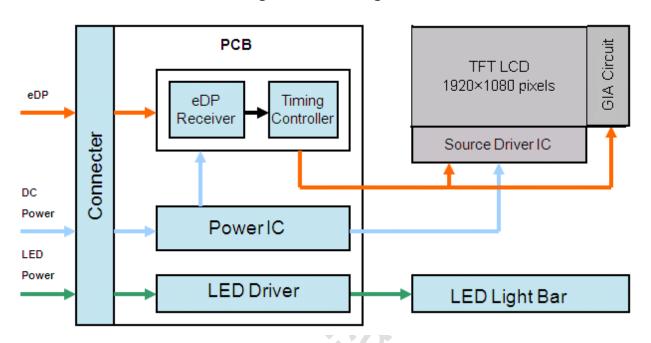


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### 1.4 Functional Block Diagram

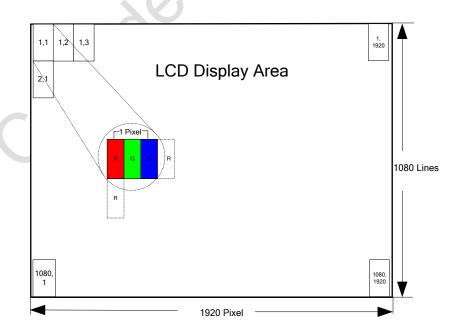
Figure 1 shows the functional block diagram of the LCD module.

Figure 1 Block Diagram



### 1.5 Pixel Mapping

Figure 2 Pixel Mapping





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### 2.0 Absolute Maximum Ratings

**Table 1 Electrical & Environment Absolute Rating** 

Item	Symbol	Min.	Max.	Unit	Note
Logic Supply Voltage	$V_{DD}$	-0.3	3.6	V	
Logic Input Signal Voltage	$V_{Signal}$	-0.3	3.3	V	(1),(2),(3),(4)
Operating Temperature	Tgs	0	50	$^{\circ}$	(1),(2),(3),(4)
Storage Temperature	Ta	-20	60	$^{\circ}$	

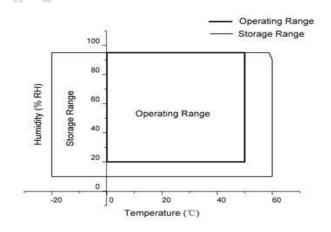
Note (1) All the parameters specified in the table are absolute maximum rating values that may cause faulty operation or unrecoverable damage, if exceeded. It is recommended to follow the typical value.

Note (2) All the contents of electro-optical specifications and display fineness are guaranteed under Normal Conditions. All the display fineness should be inspected under normal conditions. Normal conditions are defined as follow: Temperature: 25°C, Humidity: 55± 10%RH.

Note (3) Unpredictable results may occur when it was used in extreme conditions.  $T_a$ = Ambient Temperature,  $T_{gs}$ = Glass Surface Temperature. All the display fineness should be inspected under normal conditions.

Note (4) Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be lower than 39°C, and no condensation of water. Besides, protect the module from static electricity.

Figure 3 Absolute Ratings of Environment of the LCD Module





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### 3.0 Optical Characteristics

The optical characteristics are measured under stable conditions as following notes.

**Table 2 Optical Characteristics** 

Item	Conditions	<b>5</b>	Min.	Тур.	Max.	Unit	Note
	Horizontal	θ x+	(80)	(85)	-		
Viewing Angle	ПОПДОПІАІ	θ х-	(80)	(85)	-	dograa	(4) (2) (2) (4) (9)
(CR≥10)	Vertical	θ y+	(80)	(85)	ı	degree	(1),(2),(3),(4),(8)
	vertical	θ у-	(80)	(85)	1		
Contrast Ratio	Center		(1000)	(1200)	-	-	(1),(2),(4),(8) θx=θy=0°
Response Time	Rising + Fa	ılling	-	(30)	(35)	ms	(1),(2),(5),(8) $\theta x = \theta y = 0^{\circ}$
	Red	Х		(0.580)		1	
	Red	у		(0.335)	0	-	
Color	Green	Х	Тур.	(0.330)	Тур.	-	
Chromaticity	Green	у	(-0.03)	(0.565)	(+0.03)	-	(1),(2),(3),(8)
(CIE1931)	Blue	Х		(0.155)		-	θx=θy=0°
(CIL 1931)	Blue	у		(0.130)		-	
	White	Х	(0.283)	(0.313)	(0.343)	-	
	White	У	(0.299)	(0.329)	(0.359)	-	
NTSC	-		(42)	(45)	-	%	(1),(2),(3),(8) θx=θy=0°
White Luminance	5 Points Ave	erage	(213)	(250)	(312)	cd/m2	(1),(2),(6),(8) θx=θy=0°
Luminance	5 Points	6	(80)	-	-	%	(1),(2),(7),(8)
Uniformity	13 Poin	ts	(60)	-		70	θx=θy=0°

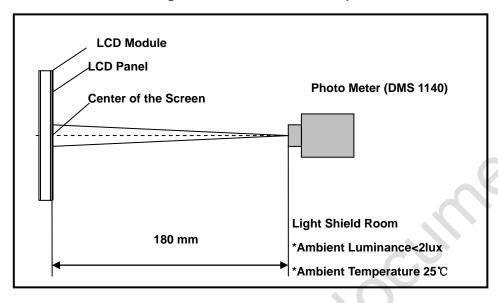
### Note (1) Measurement Setup:

The LCD module should be stabilized at given ambient temperature (25°C) for 30 minutes to avoid abrupt temperature changing during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 30 minutes in the windless room.



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**Figure 4 Measurement Setup** 



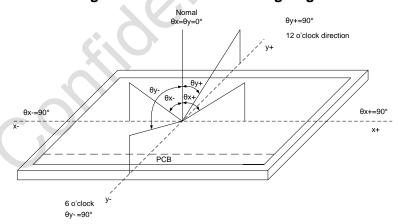
Note (2) The LED input parameter setting as:

VLED: 12V

PWM\_LED: Duty 100 %

Note (3) Definition of Viewing Angle

**Figure 5 Definition of Viewing Angle** 



Note (4) Definition Of Contrast Ratio (CR)

The contrast ratio can be calculated by the following expression:

Contrast Ratio (CR) = L255/L0

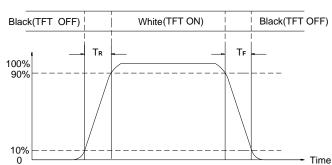
L63: Luminance of gray level 255, L0: Luminance of gray level 0

Note (5) Definition Of Response Time (T<sub>R</sub>, T<sub>F</sub>)



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### Figure 6 Definition of Response Time



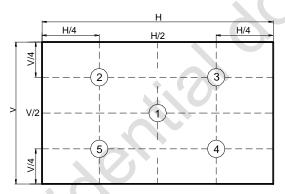
Note (6) Definition Of Luminance White

Measure the luminance of gray level 255 (Ref.: Active Area)

Display Luminance=(L1+L2+L3+L4+L5) / 5

H—Active Area Width, V—Active Area Height, L—Luminance

Figure 7 Measurement Locations Of 5 Points



Note (7) Definition Of Luminance Uniformity (Ref.: Active Area)

Measure the luminance of gray level 255 at 5 points

Luminance Uniformity= Min.(L1, L2, ... L5) / Max.(L1, L2, ... L5)

Measure the luminance of gray level 255 at 13 points

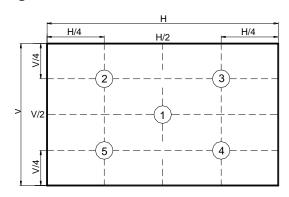
Luminance Uniformity= Min.(L1, L2, ... L13) / Max.(L1, L2, ... L13)

H-Active Area Width, V-Active Area Height, L-Luminance

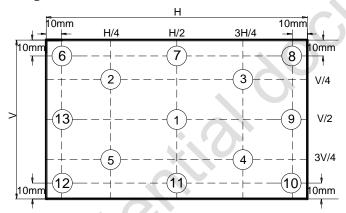


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**Figure 8 Measurement Locations Of 5 Points** 



**Figure 9 Measurement Locations Of 13 Points** 



Note (8) All optical data based on IVO given system & nominal parameter & testing machine in this document.



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### 4.0 Electrical Characteristics

### **4.1 Interface Connector**

### **Table 3 Signal Connector Type**

Item	Description
Manufacturer / Type	MSAK24025P30D

### **Table 4 Signal Connector Pin Assignment**

PIN NO.	SIGNAL NAME	DESCRIPTION	REMARKS
1	DCR Enable	Reserved for DCR Enable Pin	-
2	GND	High Speed Ground	-
3	Lane1_N	Complement Signal Link Lane 1	-
4	Lane1_P	True Signal Link Lane 1	-
5	GND	High Speed Ground	-
6	Lane0_N	Complement Signal Link Lane 0	-
7	Lane0_P	True Signal Link Lane 0	-
8	GND	High Speed Ground	-
9	AUX_CH_P	True Signal Auxiliary Channel	-
10	AUX_CH_N	Complement Signal Auxiliary Channel	-
11	GND	High Speed Ground	-
12	VDD	LCD logic and driver power	3.0V-3.6V, 3.3V(TYP)
13	VDD	LCD logic and driver power	3.0V-3.6V, 3.3V(TYP)
14	LCD Self Test or	LCD Panel Self Test Enable	HIGH ENABLE
14	NC	(Optional)	
15	GND	LCD logic and driver ground	-
16	GND	LCD logic and driver ground	-
17	HPD	HPD signal pin	-
18	BL_GND	LED Backlight ground	-
19	BL_GND	LED Backlight ground	-
20	BL_GND	LED Backlight ground	-
21	BL_GND	LED Backlight ground	-
22	BL ENABLE	LED Backlight control on/off control	-
23	BL PWM	System PWM signal input for	-



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		dimming	
24	NC Reserved	Reserved for LCD manufacture's	-
24	NO Neserveu	use	
25	NC Reserved	Reserved for LCD manufacture's	-
2.5	NO Neserveu	use	
26	VLED	LED Backlight power (12V Typical)	5V~21V ,12V TYP
27	VLED	LED Backlight power (12V Typical)	
28	VLED	LED Backlight power (12V Typical)	
29	VLED	LED Backlight power (12V Typical)	
30	NC Reserved	Reserved for LCD manufacture's	-
30	ing Reserved	use	

### 4.2 Signal Electrical Characteristics

### **Table 5 Display Port Main Link**

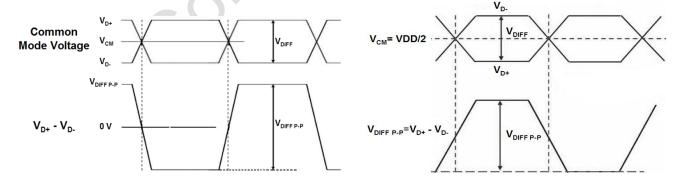
Parameter	Description	Min.	Тур.	Max.	Unit
V <sub>CM</sub>	Differentia Common Mode Voltage	-	0	-	V
V <sub>Diff P-P</sub> Level 1	Differential Peak to Peak Voltage Level 1	0.1	-	1.32	V

Note: (1) Input signals shall be low or Hi- resistance state when VDD is off.

- (2) It is recommended to refer the specifications of VESA Display Port Standard V1.2 in detail.
- (3) Follow as VESA display port standard V1.2 at both 1.62 and 2.7Gbps link rates.

Figure 10 Display Port Main Link Signal

Figure11 Display Port AUX\_CH Signal



### IVO

### InfoVision Optoelectronics (Kunshan)Co., Ltd.

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### Table 6 Display Port AUX\_CH

Parameter	Description		Тур.	Max.	Unit
V <sub>CM_TX</sub>	TX Differentia Common Mode Voltage	-	0.15	-	V
V <sub>Diff P-P_TX</sub>	TX Differential Peak to Peak Voltage	0.4	-	1	V
V <sub>CM_RX</sub>	RX Differentia Common Mode Voltage	-	0	-	V
V <sub>Diff P-P_RX</sub>	RX Differential Peak to Peak Voltage	0.25	-	1.36	V

Note: Follow as VESA display port standard V1.2.

### Table 7 Display Port V<sub>HPD</sub>

Parameter	Description	Min.	Тур.	Max.	Unit
$V_{HPD}$	HPD Voltage	2.25		3.60	V

Note: Follow as VESA display port standard V1.2.

### 4.3 Interface Timings

### **Table 8 Interface Timings**

Parameter	Symbol	Min.	Тур.	Max.	Unit
Clock Frequency	Fclk	(90.1)	(138.8)	(154.4)	MHz
H Total Time	HT	(2040)	(2080)	(2120)	Clocks
H Active Time	HA	-	1920	-	Clocks
V Total Time	VT	(1104)	(1112)	(1120)	Lines
V Active Time	VA	-	1080	-	Lines
Frame Rate	FV	(40)	(60)	(65)	Hz



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### 4.4 Input Power Specifications

Input power specifications are as follows.

### **Table 9 Input Power Specifications**

Parameter	Parameter		Min.	Тур.	Max.	Unit	Note			
System Powe	System Power Supply									
LCD Drive Volta	age (Logic)	$V_{DD}$	3.0	3.3	3.6	V	(1), (2),(3)			
VDD Current	8*6 Chessboard Pattern	I <sub>DD</sub>	-	ı	(0.281)	А	(1) (4)			
VDD Power Consumption	8*6 Chessboard Pattern	$P_{DD}$	-	-	(0.93)	W	(1),(4),			
Rush Current		I <sub>Rush</sub>	-	-	(1.5)	Α	(1),(5)			
Allowable Logic/LCD Drive Ripple Voltage		$V_{VDD\text{-RP}}$	-	_	(200)	mV	(1)			
LED Power S	LED Power Supply									
LED Input Volta	LED Input Voltage		(5)	(12)	(21)	V	(1), (2),			
LED Power Co	nsumption	$P_{LED}$	÷ -	-	(2.16)	W	(1), (6),			
LED Forward V	oltage	$V_{F}$	(2.8)	-	(3.0)	<b>V</b>				
LED Forward C	urrent	l <sub>F</sub>	-	(20)	1	mA				
PWM Signal	High		(2.2)	ı	ı	V	(4) (2)			
Voltage	Low	$V_{PWM}$	-	-	(0.6)	V	(1), (2)			
LED Enable	High		(2.2)	-	-	V				
Voltage Low		$V_{LED\_EN}$	-	-	(0.6)	V				
Input PWM Fre	Input PWM Frequency		100	-	1,000	Hz	(1), (2),(7)			
Duty Ratio		PWM	1	-	100	%	(1), (8)			
LED Life Time		LT	15,000	20,000	-	Hours	(1),(9)			

Note (1) All of the specifications are guaranteed under normal conditions. Normal conditions are defined as follow: Temperature:  $25^{\circ}$ C, Humidity:  $55\pm 10\%$ RH.

Note (2) All of the absolute maximum ratings specified in the table, if exceeded, may cause faulty operation or unrecoverable damage. It is recommended to follow the typical value.

Note (3) VDD Power Dip Condition (For lenovo)

VDD	



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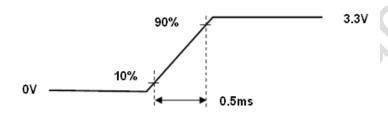
#### Test criteria:

- 1) 2.4≤Test Voltage≤3.3V: Normal operation
- 2) 2.0V≤Test Voltage<2.4V: No abnormal display after back to 3.3V input.

Note (4) The specified  $V_{DD}$  current and power consumption are measured under the  $V_{DD}$  = 3.3 V,  $F_{V}$  = 60 Hz condition and 8\*6 Chessboard Pattern

Note (5) The figures below are the measuring condition of  $V_{DD}$ . Rush current can be measured when  $T_{RUSH}$  is 0.5 ms.

Figure 12 V<sub>DD</sub> Rising Time



Note (6) The power consumption of LED Driver are under the  $V_{LED}$  = 12.0V, Dimming of Max luminance.

Note (7) Although acceptable range as defined, the dimming ratio is not effective at all conditions. The PWM frequency should be fixed and stable for more consistent luminance control at any specific level desired.

Note (8) The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.

Note (9) The life time is determined as the sum of the lighting time till the luminance of LCD at the typical LED current reducing to 50% of the minimum value under normal operating condition.

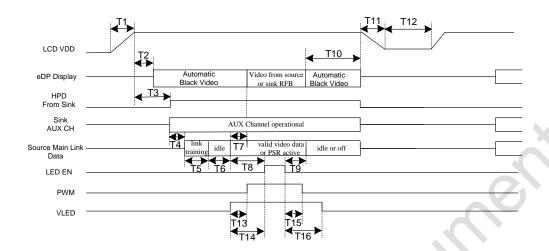
#### 4.5 Power ON/OFF Sequence

Interface signals are also shown in the chart. Signals from any system shall be Hi- resistance state or low level when VDD voltage is off.

**Figure 13 Power Sequence** 



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**Table 10 Power Sequencing Requirements** 

Parameter		Unit	Min(ms)	Typ(ms)	Max(ms)
LCD_VDD Rise Time (10% to 90%)	T1	ms	0.5	-	10
Delay from LCD_VDD to automatic Black Video					
generation	T2	ms	0	-	200
Delay from LCD_VDD to HPD high	Т3	ms	0	ı	200
Delay from HPD high to link training initialization	T4	ms	ı	ı	-
Link training duration	T5	ms	1	1	-
Link idle	T6	ms	-	-	-
Delay from valid video data from Source to video on					
display	T7	ms	0	-	50
Delay from valid video data from Source to backlight		ms			
enable	T8	1115	-	-	-
Delay from backlight disable to end of valid video data	T9	ms	ı	-	-
Delay from end of valid video data from Source to					
VDD off	T10	ms	0	-	500
LCD_VDD fall time (90% to 10%)	T11	ms	0	ı	10
VDD off time	T12	ms	500	-	-
Delay from VLED to PWM	T13	ms	0	-	-
Delay from VLED to backlight enable	T14	ms	0	-	-
Delay from backlight disable to VLED off	T15	ms	0	-	-
Delay from PWM off to VLED off	T16	ms	0	-	-



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### 5.0 Mechanical Characteristics

### 5.1 Outline Drawing

**Figure 14 Reference Outline Drawing (Front Side)** 

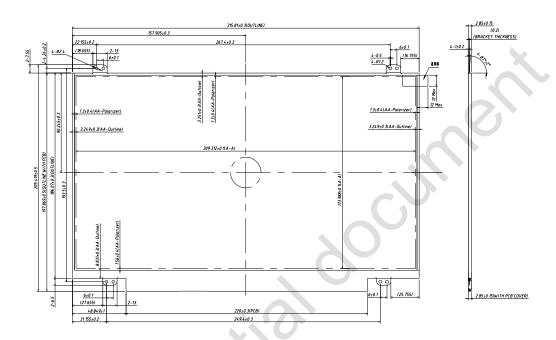
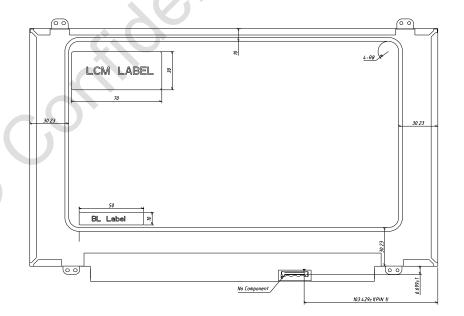


Figure 15 Reference Outline Drawing (Back Side)





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### **5.2 Dimension Specifications**

### **Table 11 Module Dimension Specifications**

Item	Min.	Тур.	Max.	Unit
Width	(315.51)	(315.81)	(316.11)	mm
Height	(197.369)	(197.869)	(198.369)	mm
Thickness	(2.70)	(2.85)	(3.00)	mm
Weight	-	-	(285)	g



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### 6.0 Reliability Conditions

#### **Table 12 Reliability Condition**

	Item	Package		Test Conditions	Note
	High Temperature/High Humidity		T <sub>as</sub> =(50°ℂ, 95%, 1000 hours)		(1),(2),
Ol	perating Test	Module	- 9	(3 (5 5), 5 5 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	(3),(4)
High Temp	perature Storage Test	Module		$T_a$ =60 $^{\circ}$ C, 240 hours	(1) (2) (4)
Low Temperature Storage Test Module				$T_a$ =-20°C, 240 hours	(1),(3),(4)
			500	G, 18ms (Trapezoidal Wave)	
Shock N	Non-operating Test	Module	2′		
			6 (+x,-x,+y,-y,+z,-z), 1 time		(1),(3),(5)
Vibration	ion Non-operating Test Module		1.5G,10 -	200 - 10Hz, 3 (x, y, z), 30 minutes	
Vibration Non-operating Test		Module		/ axis.	
ESD Toot	Operating	Module	Contact	±8KV, 150pF	(1) (2) (6)
ESD Test	Operating	iviodule	Air	±15KV, 150pF	(1),(2),(6)

Note (1) A sample can only have one test. Outward appearance, image quality and optical data can only be checked at normal conditions according to the IVO document before reliable test. Only check the function of the module after reliability test.

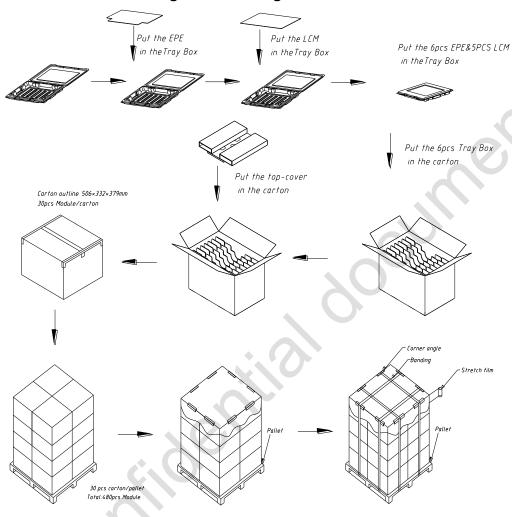
- Note (2) The setting of electrical parameters should follow the typical value before reliability test.
- Note (3) During the test, it is unaccepted to have condensate water remains. Besides, protect the module from static electricity.
- Note (4) The sample must be released for 24 hours under normal conditions before judging. Furthermore, all the judgment must be made under normal conditions. Normal conditions are defined as follow: Temperature:  $25^{\circ}$ C, Humidity:  $55\pm 10\%$ RH.  $T_a$ = Ambient Temperature,  $T_{gs}$ = Glass Surface Temperature.
- Note (5) The module should be fixed firmly in order to avoid twisting and bending.
- Note (6) It could be regarded as pass, when the module recovers from function fault caused by ESD after resetting.
- Note (7) It is recommended to follow the nominal parameter specified by IVO before the Image Sticking test. Besides,  $V_{com}$  must be adjusted to optimize display quality.



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### 7.0 Package Specification

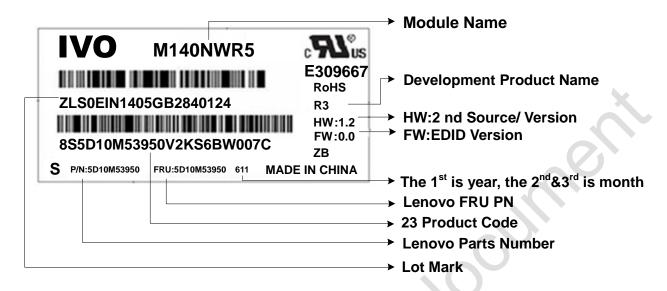
### Figure 17 Packing Method





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#### 8.0 Lot Mark



#### 8.1 20 Lot Mark

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
- 1																				

Code 1,2,4,5,6,7,8,9,10,11,16: IVO internal flow control code.

Code 3: Production Location.

Code 12: Production Year.

Code 13: Production Month.

Code 14,15: Production Day.

Code 17,18,19,20: Serial Number.

#### Note (1) Production Year

Year	2,006	2,007	2,008	2,009	2,010	2,011	2,012	2,013	2,014	2,015
Mark	6	7	8	9	Α	В	С	D	Е	F

#### Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	Мау.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

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#### 8.2 23 Product Barcode

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
																						4

Position	Description	Contents						
1-2	Specifies the format of the following 21 characters	8S (Default)						
3-5	Identifies the individual Component	SD1 for LCD (Default)						
6-12	Part No.	NLNNNNN (N : Numeric, L : Letter)						
		Unique by LCD supplier						
13	Individual Supplier Identifiers	Assigned by Lenovo LCD SQE team.						
13	Individual Supplier Identifiers	Supplier must request apply it from Lenovo						
		Engineering team if new code is necessary						
		Given by Lenovo						
		Use numbers and letters.						
14	Revision History	From 1 to 9, then begin alphabetic order (I/O/Q/U						
		cannot be used)						
		"0" can not be used for LCD						
		Unique by LCD supplier						
15-16	Location Code of supplier MFG site	Assigned by Lenovo LCD SQE team.						
15-16	Location Code of supplier MFG site	Supplier must request apply it from Lenovo SQE						
		team if new MFG location code is introduced						
17-18	Voor and Month of Label Drinting	Year ==> Last digit of current year						
17-10	Year and Month of Label Printing	Month ==> 1(January) - C(December)						
	()	Production Day of Month						
19	Extender Field	1 - 9th ==> 1 - 9						
		10 - 31st ==> A - Z (I/O/Q/U cannot be used)						
		XXXX						
20.22	Serial No	Defined by LCD supplier. Assign different number						
20-23	Serial NO	for different panel. Both Numeric and Letter can be						
		used except I/O/Q/U						



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#### 9.0 General Precaution

#### 9.1 Using Restriction

This product is not authorized for using in life supporting systems, aircraft navigation control systems, military systems and any other appliance where performance failure could be life-threatening or lead to be catastrophic.

### 9.2 Operation Precaution

(1) The LCD product should be operated under normal conditions.

Normal condition is defined as below:

Temperature: 25°C Humidity: 55±10%

Display pattern: continually changing pattern (Not stationary)

- (2) Brightness and response time depend on the temperature. (It needs more time to reach normal brightness in low temperature.)
- (3) It is necessary for you to pay attention to condensation when the ambient temperature drops suddenly. Condensate water would damage the polarizer and electrical contacted parts of the module. Besides, smear or spot will remain after condensate water evaporating.
- (4) If the absolute maximum rating value was exceeded, it may damage the module.
- (5) Do not adjust the variable resistor located on the module.
- (6) Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding may be important to minimize the interference.
- (7) Image sticking may occur when the module displayed the same pattern for long time.
- (8) Do not connect or disconnect the module in the "power on" condition. Power supply should always be turned on/off by the "power on/off sequence"
- (9) Ultra-violet ray filter is necessary for outdoor operation.

#### 9.3 Mounting Precaution

- (1) All the operators should be electrically grounded and with Ion-blown equipment turning on when mounting or handling. Dressing finger-stalls out of the gloves is important for keeping the panel clean during the incoming inspection and the process of assembly.
- (2) It is unacceptable that the material of cover case contains acetic or chloric. Besides, any other material that could generate corrosive gas or cause circuit break by electro-chemical reaction is not desirable.
- (3) The case on which a module is mounted should have sufficient strength so that external force is not transmitted to the module directly.
- (4) It is obvious that you should adopt radiation structure to satisfy the temperature specification.
- (5) So as to acquire higher luminance, the cable between the back light and the inverter of the power supply should be connected directly with a minimize length.
- (6) It should be attached to the system tightly by using all holes for mounting, when the module is



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assembled. Be careful not to apply uneven force to the module, especially to the PCB on the back.

- (7) A transparent protective film needs to be attached to the surface of the module.
- (8) Do not press or scratch the polarizer exposed with anything harder than HB pencil lead. In addition, don't touch the pin exposed with bare hands directly.
- (9) Clean the polarizer gently with absorbent cotton or soft cloth when it is dirty.
- (10) Wipe off saliva or water droplet as soon as possible. Otherwise, it may cause deformation and fading of color.
- (11) Desirable cleaners are IPA (Isopropyl Alcohol) or hexane. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (12) Do not disassemble or modify the module. It may damage sensitive parts in the LCD module, and cause scratches or dust remains. IVO does not warrant the module, if you disassemble or modify the module.

#### 9.4 Handling Precaution

- (1) Static electricity will generate between the film and polarizer, when the protection film is peeled off. It should be peeled off slowly and carefully by operators who are electrically grounded and with lon-blown equipment turning on. Besides, it is recommended to peel off the film from the bonding area.
- (2) The protection film is attached to the polarizer with a small amount of glue. When the module with protection film attached is stored for a long time, a little glue may remain after peeling.
- (3) If the liquid crystal material leaks from the panel, keep it away from the eyes and mouth. In case of contact with hands, legs or clothes, it must be clean with soap thoroughly.

#### 9.5 Storage Precaution

When storing modules as spares for long time, the following precautions must be executed.

- (1) Store them in a dark place. Do not expose to sunlight or fluorescent light. Keep the temperature between  $5^{\circ}$ C and  $35^{\circ}$ C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.
- (3) It is recommended to use it in a short-time period, after it's unpacked. Otherwise, we would not guarantee the quality.

#### 9.6 Others

When disposing LCD module, obey the local environmental regulations.



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### 10.0 EDID Table Format

		EDID Table Format			
Address (DEC)	Address (HEX)	Field Name & Comments	Value (HEX)	Value (BIN)	Value (DEC)
0	0	Header	00	00000000	0
1	1	Header	FF	11111111	255
2	2	Header	FF	11111111	255
3	3	Header	FF	11111111	255
4	4	Header	FF	11111111	255
5	5	Header	FF	11111111	255
6	6	Header	FF	11111111	255
7	7	Header	00	00000000	0
8	8	manufacture code	26	00100110	38
9	9	manufacture code	CF	11001111	207
10	A	Product Code	7D	01111101	125
11	В	Product Code	05	00000101	5
12	С	LCD module Serial No - ("0" if not used)	00	00000000	0
13	D	LCD module Serial No - ("0" if not used)	00	00000000	0
14	Е	LCD module Serial No - ("0" if not used)	00	00000000	0
15	F	LCD module Serial No - ("0" if not used)	00	00000000	0
16	10	Week of manufacture	00	00000000	0
17	11	Year of manufacture	1A	00011010	26
18	12	EDID Structure Ver # = 1	01	00000001	1
19	13	EDID revision # = 3	04	00000100	4
20	14	Video I/P definition = Digital I/P (80h)	A5	10100101	165
21	15	Max H image size = (Rounded to cm)	1F	00011111	31
22	16	Max V image size = (Rounded to cm)	11	00010001	17

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23	17	Display Gamma	78	01111000	120
24	18	Feature support (no DPMS, Active off, RGB, timing BLK 1)	OA	00001010	10
25	19	Red/Green Low bits (RxRy/GxGy)	76	01110110	118
26	1A	Blue/White Low bits (BxBy/WxWy)	90	10010000	144
27	1B	Red X Rx	94	10010100	148
28	1C	Red Y Ry	55	01010101	85
29	1D	Green X Gx	54	01010100	84
30	1E	Green Y Gy	90	10010000	144
31	1F	Blue X Bx	27	00100111	39
32	20	Blue Y By	21	00100001	33
33	21	White X Wx	50	01010000	80
34	22	White Y Wy	54	01010100	84
35	23	Established timings 1 (00h if not used)	00	00000000	0
36	24	Established timing 2 (00h if not used)	00	00000000	0
37	25	Manufacturer@39;s timings (00h if not used)	00	00000000	0
38	26	Standard timing ID1 (01h if not used)	01	00000001	1
39	27	Standard timing ID1 (01h if not used)	01	00000001	1
40	28	Standard timing ID2 (01h if not used)	01	00000001	1
41	29	Standard timing ID2 (01h if not used)	01	00000001	1
42	2A	Standard timing ID3 (01h if not used)	01	00000001	1
43	2B	Standard timing ID3 (01h if not used)	01	00000001	1
44	2C	Standard timing ID4 (01h if not used)	01	00000001	1

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45	2D	Standard timing ID4 (01h if not used)	01	00000001	1
46	2E	Standard timing ID5 (01h if not used)	01	00000001	1
47	2F	Standard timing ID5 (01h if not used)	01	00000001	1
48	30	Standard timing ID6 (01h if not used)	01	00000001	1
49	31	Standard timing ID6 (01h if not used)	01	00000001	1
50	32	Standard timing ID7 (01h if not used)	01	00000001	1
51	33	Standard timing ID7 (01h if not used)	01	00000001	1
52	34	Standard timing ID8 (01h if not used)	01	00000001	1
53	35	Standard timing ID8 (01h if not used)	01	00000001	1
54	36	Pixel Clock LSB	38	00111000	56
55	37	Pixel Clock HSB	36	00110110	54
56	38	Horizontal Active (lower 8 bits)	80	10000000	128
57	39	Hor blanking (lower 8 bits)	A0	10100000	160
58	3A	Horizontal Active/Horizontal blanking (upper4:4 bits)	70	01110000	112
59	3В	Vertcal active(lower 8 bits)	38	00111000	56
60	3C	Vertical blanking(lower 8 bits)	20	00100000	32
61	3D	Vertical Active : Vertical Blanking (upper4:4 bits)	40	01000000	64
62	3E	Horizontal Sync Offset	18	00011000	24
63	3F	Horizontal Sync Pulse Width	30	00110000	48
64	40	Vertical Sync Offset , Sync Width	3C	00111100	60
65	41	Horizontal Vertical Sync Offset/Width upper 2 bits	00	00000000	0
66	42	Horizontal Image Size	35	00110101	53

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67	43	Vertical image Size	AE	10101110	174
68	44	Horizontal Image Size / Vertical image size	10	00010000	16
69	45	Horizontal Border = (0 for Notebook LCD)	00	00000000	0
70	46	Vertical Border = (0 for Notebook LCD)	00	00000000	0
71	47	Non-interlaced, Normal, no stereo, Separate sync, H/V pol Negatives,	19	00011001	25
72	48	Timing Descriptor #2	00	00000000	0
73	49		00	00000000	0
74	4A		00	00000000	0
75	4B		00	00000000	0
76	4C		00	00000000	0
77	4D		00	00000000	0
78	4E		00	00000000	0
79	4F		00	00000000	0
80	50	70,	00	00000000	0
81	51	6.0	00	00000000	0
82	52		00	00000000	0
83	53		00	00000000	0
84	54		00	00000000	0
85	55		00	00000000	0
86	56		00	00000000	0
87	57		00	00000000	0
88	58		00	00000000	0
89	59		00	00000000	0
90	5A	Detailed timing/monitor descriptor#3	00	00000000	0
91	5B	Flag	00	00000000	0
92	5C	Flag	00	00000000	0

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93	5D	Range limits		FE	1	1111110	254
94	5E	Flag		00	00	0000000	0
95	5F	Min. Vertical Freq		49	0	1001001	73
96	60	Max. Vertical Freq		6E	0	1101110	110
97	61	Min. Horizontal Freq		66	0	1100110	102
98	62	Max. Horizontal Freq		6F	0	1101111	111
99	63	Max. Pixel Clock Freq		56	0	1010110	86
100	64			69	0	1101001	105
101	65			73	0	1110011	115
102	66			69	0.	1101001	105
103	67			6F	0:	1101111	111
104	68			6E	0	1101110	110
105	69	New line character indicates of ASCII string	end	OA	00	0001010	10
106	6A	. 0		20	00	0100000	32
107	6B			20	00	0100000	32
108	6C	Detailed timing/monitor descriptor #4		00	00	0000000	0
109	6D			00	00	0000000	0
110	6E	KIO		00	00	0000000	0
111	6F	FE (hex) defines ASCII strin	g	FE	1.	1111110	254
112	70	Flag		00	00	0000000	0
113	71	Manufacture P/N		4D	0	1001101	77
114	72	Manufacture P/N		31	00	0110001	49
115	73	Manufacture P/N		34	00	0110100	52
116	74	Manufacture P/N		30	00	0110000	48
117	75	Manufacture P/N		4E	0	1001110	78
118	76	Manufacture P/N		57	0	1010111	87
119	77	Manufacture P/N		46	0	1000110	70
120	78	Manufacture P/N		35	00	0110101	53
121	79	Manufacture P/N		20	00	0100000	32

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122	7A	Manufacture P/N		52	2	01	1010010	82
123	7B	Manufacture P/N		33	3	00	0110011	51
124	7C	New line character indicate of ASCII string	s end	20	)	00	0100000	32
125	7D			0.	A	00	0001010	10
126	7E	Extension Flag = 00		00	)	00	0000000	0
127	7F	Checksum		09	9	00	0001001	9